

TEST REPORT

Report No. : MAN:HL:8480003173

DATE : 17th June, 2017



J D JONES AND CO PRIVATE LIMITED
 9B DR. MARTIN LUTHER KING SARANI, (WOOD STREET) 2nd FLOOR
 KOLKATA-700016
 INDIA

CONTACT PERSON : MR. RAJIB ROY

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION	GLAND PACKING
COLOUR	YELLOW
STYLE NO.	PACMAAN NA 747
SAMPLE RECD ON	27/05/2017
TEST PERFORMING DATE	30/05/2017 TO 17/06/2017

RESULT SUMMARY

TESTS NAME	COMMENTS
1. Testing as per Commission Regulation (EU) No 10/2011 of 14 January 2011 and hence Article 3 of European Regulation No. 1935/2004. (As per client's request)	---
a) Overall Migration	Pass
b) Specific Migration of Heavy Metals	Pass
2. Polycyclic Aromatic Hydrocarbon (PAH)	See results
3. Sensorial examination odour and taste test	Pass

Per Pro SGS India Pvt Ltd.



Kapil Patil
Asst. Manager

Email your Test Report Related Enquiries at Feedback.HLT@sgs.com

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Test Results:

1. Testing as per Commission Regulation (EU) No 10/2011 :

a) Overall Migration :

Test Method : With reference to EN 1186

Simulant Used	Test Condition	Result(mg/dm ²)	Permissible Limit(mg/dm ²)
Distilled Water	10 Days at 40°C	5.5	10
Comment	--	PASS	--

Sample Description : GLAND PACKING

- Note:
1. mg/dm² = milligram per square decimeter.
 2. °C = degree Celsius, < = less than
 3. Test condition & simulant were specified by client
 4. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 5. Testing has been performed as per the Client's request.

b) Specific Migration of Heavy Metals :

Test Method: With reference to EN 13130-1:2004. Analysis was performed by ICP-OES.

Simulant Used : 3% Acetic Acid (W/V) Aqueous Solution

Test Condition : 10 Days at 60°C

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Barium	ND	0.25	1
Specific Migration of Cobalt	ND	0.01	0.05
Specific Migration of Copper	ND	0.25	5
Specific Migration of Iron	ND	0.25	48
Specific Migration of Lithium	ND	0.5	0.6
Specific Migration of Manganese	ND	0.25	0.6
Specific Migration of Zinc	ND	0.5	25
Comment	PASS	--	--

Sample Description : GLAND PACKING

- Note:
1. mg/kg = milligram per kilograms
 2. °C = degree Celsius, < = less than
 3. MDL = Method Detection Limit, ND=Not Detected(<MDL)
 4. Test condition & simulant were specified by client
 5. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 6. Testing has been performed as per the Client's request

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2. POLYCYCLIC AROMATIC HYDROCARBON (PAH):

Test Method: With reference to AFPS GS 2014:01 PAK. Analysis was conducted by Gas Chromatography- Mass Spectrometry.

<u>Test Item</u>	<u>CAS Number</u>	<u>RESULTS (mg/kg)</u>	<u>Reporting Limit (mg/kg)</u>
Naphthalene (NAP)	91-20-3	ND	5 mg/kg
Acenaphthylene (ANY)	208-96-8	ND	
Acenaphthene (ANA)	83-32-9	ND	
Fluorene (FLU)	86-73-7	ND	
Phenanthrene (PHE)	85-01-8	ND	
Anthracene (ANT)	120-12-7	ND	
Fluoranthene (FLT)	206-44-0	ND	
Pyrene (PYR)	129-00-0	ND	
Benzo(a)anthracene (BaA)	56-55-3	ND	
Chrysene (CHR)	218-01-9	ND	
Benzo(b)fluoranthene (BbF)	205-99-2	ND	
Benzo(j)fluoranthene(BjF)	205-82-3	ND	
Benzo(k)fluoranthene (BkF)	207-08-9	ND	
Benzo(a)pyrene (BaP)	50-32-8	ND	
Indeno(1,2,3-c,d)pyrene (IPY)	193-39-5	ND	
Dibenzo(a,h)anthracene (DBA)	53-70-3	ND	
Benzo(g,h,i)perylene (BPE)	191-24-2	ND	
Benzo(e)pyrene(BeP)	192-97-2	ND	
Sum of 18 PAHs	--	ND	
Comment	--	See GS PAH Requirement	

Tested Sample Description: GLAND PACKING

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AfPS (German commission for Product Safety) : GS PAHs requirements

Polycyclic Aromatic Hydrocarbon	Category 1	Category 2		Category 3	
	Materials intended to be placed in the mouth or toys with intended prolonged skin contact (> 30 seconds) (mg/kg)	Materials not falling under Category 1, with foreseeable skin contact longer than 30seconds (long term skin or frequent contact)		Materials not falling under Category 1 or 2, with foreseeable skin contact less than 30 seconds (short-term skin contact)	
		Toys (TSD) (mg/kg)	Other products according to ProdSG (mg/kg)	Toys (TSD) (mg/kg)	Other products according to ProdSG (mg/kg)
Benzo[a]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[e]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[a]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo[a,h]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[b]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[j]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[k]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[g,h,i]perylene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Ideno[1,2,3-cd]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Acenaphthylene	< 1 (sum)	< 5 (sum)	< 10 (sum)	< 20 (sum)	< 50 (sum)
Acenaphthene					
Anthracene					
Fluorene					
Fluoranthene					
Phenanthrene					
Pyrene					
Naphthalene	< 1	< 2	< 2	< 10	< 10
Sum of 18 PAHs	< 1	< 5	< 10	< 20	< 50

Note :

1. mg/kg = milligram per kilogram
2. ND = Not Detected
3. Testing has been subcontracted to SGS approved lab.

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3. Sensorial examination odour and taste test

Test Requested : In accordance with French Decret, French Decret 2007-766, French recommendation DGCCRF and Regulation (EC) No 1935/2004 of the European parliament and of the Council of 27 October 2004.

Test Method : With reference to DIN 10955:1983 (2004)
 Test media: Distilled water
 No.of panelist: 6

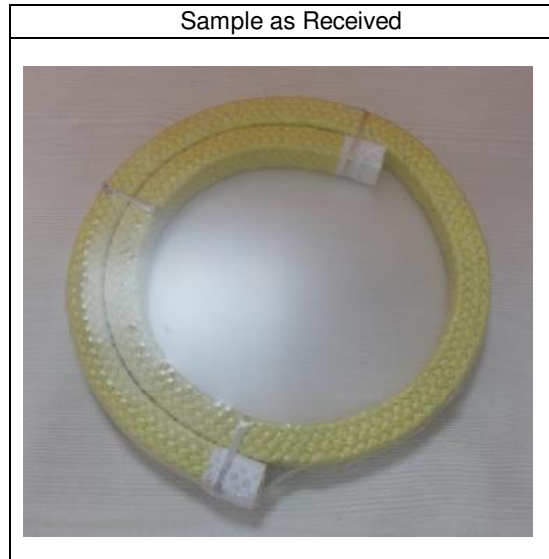
<u>Test Item(s)</u>	<u>Limit</u>	<u>Result</u>
Test time (hr(s))	-	240
Temperature(°C)	-	60
Sensorial examination odour (Point scale)	2.5	2
Sensorial examination taste (Point scale)	2.5	2
Conclusion		PASS

SAMPLE DESCRIPTION: GLAND PACKING

Notes :

Scale evaluation:

- 0 – no perceptible difference
- 1 – just perceptible difference
- 2 – slight difference
- 3 – marked difference
- 4 – strong difference



*****End of Report*****